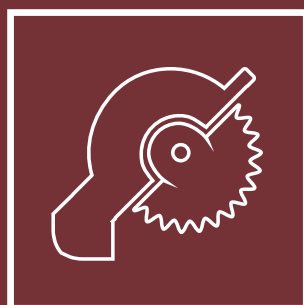
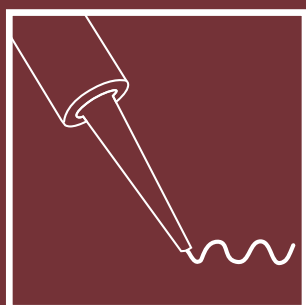


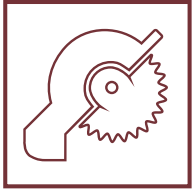
# Fitting instructions

Universal skirting board USL 60  
particularly suited to laminate floors



# Installation

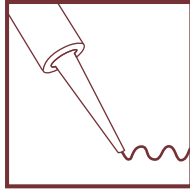
## For assembly, you will need:



Mitre saw



Döllken hot melt adhesive or



Skirting board profile adhesive

Please observe the **general preparation and post-treatment instructions** before starting to install the skirting boards.

These can be found here:  
[www.doellken-weimar.de/en](http://www.doellken-weimar.de/en) > Service > Download-Center > Fitting Instructions

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## Cutting the USL 60 to length

- 1 The profile must be cut to the desired length with a saw. The use of an electrical mitre saw is recommended for this purpose. The mitre saw must allow a cutting height of at least 65 mm.

## Illustration of inner and outer corners

- 1 To cut precise inner and outer corners, we recommend placing the profile upright with its back to the stop and cutting the corresponding mitre.
- 2 Before installing the inner and outer corner, we recommend fixing the cut edges with an instant glue or the Döllken HSK system.

## Bonding

- 1 For the USL 60, we recommend using the Döllken hot melt adhesive or a skirting board glue (cartridge glue) with an accelerator. When doing so, the current manufacturer's usage instructions must be observed.  
The bonding surfaces must be dry, clean and free from grease. Loose wall surfaces such as wallpaper, paint, etc. are not suitable surfaces for bonding the universal skirting board USL 60. In any case, the manufacturer's current bonding recommendations and laying instructions must be observed before installation.
- 2 Before securing the profile, the suitability of the wall for the corresponding mounting type must be checked. The same substrate tests stipulated for floor coverings in DIN 18365 "Floor covering work" are applicable. In this regard, the test measures for the substrate must focus on the following:
  - Evenness and angularity of the substrate
  - No substrate humidity
  - Sufficiently firm, but not porous or rough surfaces on the substrate
  - No unclean surfaces on the substrate, e.g. oil, wax, varnish, residual paint, etc.
  - Appropriate substrate temperature, appropriate room climate, no cracks in the substrate

With regard to evenness, the tolerances in DIN 18202 "Tolerances in building construction", Table 3, Row 3 for floor covering work are applicable. The room climate conditions should include temperatures no lower than 18°C and not exceeding 23°C. These requirements are applicable to the storage, acclimatisation as well as installation of the USL 60. The surface temperature of the substrate should not be below 15°C.

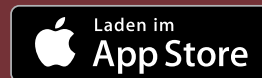
## More information

### Do you have any questions or problems?

You will find a wealth of laying and installation tips and tricks on our website:

[www.doellken-weimar.de/de/service/tipps-und-tricks/](http://www.doellken-weimar.de/de/service/tipps-und-tricks/)

All of this information and laying instructions can also be found on our app.



### Other language versions:

<https://www.doellken-weimar.de/en/service/download-center/fitting-instructions/>



**Français**



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Previous versions are no longer valid once this version is published.

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